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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO		
10/040,453	01/09/2002	Masanori Miyoshi	503.41022X00	2617		
24956	7590 09/26/2006		EXAM	INER		
	LY, STANGER, MALUR	DESHPANDE, KALYAN K				
1800 DIAGO SUITE 370	NAL ROAD	ART UNIT	PAPER NUMBER			
ALEXANDRIA, VA 22314			3623			
			DATE MAILED: 09/26/200	DATE MAILED: 09/26/2006		

Please find below and/or attached an Office communication concerning this application or proceeding.

		Α	pplication No.	<i>A</i>	Applicant(s)				
Office Action Summary		1	0/040,453	V	MIYOSHI ET AL.				
		E	xaminer	<i>A</i>	Art Unit	·			
		K	alyan K. Deshpande	3	3623				
Period fo	The MAILING DATE of this commun or Reply	ication appea	rs on the cover shee	t with the cor	respondence ad	ldress			
WHIC - Exter after - If NO - Failu Any r	ORTENED STATUTORY PERIOD F CHEVER IS LONGER, FROM THE M nsions of time may be available under the provisions SIX (6) MONTHS from the mailing date of this comm period for reply is specified above, the maximum stree to reply within the set or extended period for reply eply received by the Office later than three months a ed patent term adjustment. See 37 CFR 1.704(b).	IAILING DATE of 37 CFR 1.136(a nunication. atutory period will a will, by statute, cau	E OF THIS COMMU). In no event, however, ma pply and will expire SIX (6) is use the application to become	INICATION. y a reply be timely MONTHS from the e ABANDONED	y filed e mailing date of this c (35 U.S.C. § 133).				
Status									
1)	Responsive to communication(s) file	ed on 05 July	2006.						
,	This action is FINAL . 2b)⊠ This action is non-final.								
<i>,</i> —									
,	closed in accordance with the practice under Ex parte Quayle, 1935 C.D. 11, 453 O.G. 213.								
Dispositi	on of Claims								
4)🖂	• 4)⊠ Claim(s) <u>1-6 and 15</u> is/are pending in the application.								
•	4a) Of the above claim(s) <u>7-11</u> is/are withdrawn from consideration.								
5)	5) Claim(s) is/are allowed.								
6)🖂	6)⊠ Claim(s) <u>1-6 and 15</u> is/are rejected.								
7)	· <u> </u>								
8)□	Claim(s) are subject to restrict	ction and/or el	ection requirement.						
Applicati	on Papers								
9)	The specification is objected to by th	e Examiner.							
10) The drawing(s) filed on is/are: a) accepted or b) objected to by the Examiner.									
Applicant may not request that any objection to the drawing(s) be held in abeyance. See 37 CFR 1.85(a).									
Replacement drawing sheet(s) including the correction is required if the drawing(s) is objected to. See 37 CFR 1.121(d).									
11) The oath or declaration is objected to by the Examiner. Note the attached Office Action or form PTO-152.									
Priority ι	under 35 U.S.C. § 119								
 12) Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f). a) All b) Some * c) None of: 1. Certified copies of the priority documents have been received. 2. Certified copies of the priority documents have been received in Application No 3. Copies of the certified copies of the priority documents have been received in this National Stage application from the International Bureau (PCT Rule 17.2(a)). * See the attached detailed Office action for a list of the certified copies not received. 									
2) 🔲 Notic 3) 🔯 Infor	et(s) te of References Cited (PTO-892) te of Draftsperson's Patent Drawing Review (F mation Disclosure Statement(s) (PTO-1449 or tr No(s)/Mail Date <u>3/8/2004</u> .		Paper			O-152)			

Application/Control Number: 10/040,453 Page 2

Art Unit: 3623

DETAILED ACTION

Introduction

1. The following is a non-final office action in response to the communications received on July 5, 2006. Claims 12-14 were previously cancelled. Claims 1-11 and 15 are subject to restriction. Applicant has elected claims 1-6 and 15. Claims 1-6 and 15 are now pending in this application.

Information Disclosure Statement

2. The examiner has reviewed the patents and articles supplied in the Information Disclosure Statements (IDS) provided on March 8, 2004.

Election/Restrictions

3. Applicant's election without traverse of claims 1-6 and 15 in the reply filed on July 5, 2006 is acknowledged.

Claim Objections

4. Claim 15 is objected to because of the following informalities: Claim 15 is a multiple dependant claim presented in the proper alternative form. However, claim 15 is dependant on any of claims 1 to claims 11, but claims 7-11 have been cancelled. For the purpose of examination, Examiner has interpreted that this claim was intended to be dependant on any of claims 1-6, however, appropriate correction is required.

Claim Rejections - 35 USC § 103

5. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

(a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the

invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.

6. Claims 1-6 and 15 are rejected under 35 U.S.C. 103(a) as being unpatentable over Dabbiere (U.S. Patent No. 6965876) in view of Grajo (Grajo, Eric; "Strategic Layout Planning and Simulation for Lean Manufacturing: A LayOPT Tutorial", *Proceedings of the 1995 Winter Simulation Conference*, 1995).

As per claim 1, Dabbiere teaches:

A facility management system comprising

a flow line-measuring means for measuring a flow line of a moving body by detecting said moving body in a facility to be monitored (see column 3 lines 17-35 and figures 1 and 2; where the flow of equipment is monitored.); and

a management information generating means for producing management information for management from said flow line information (see column 3 lines 12-35 and figures 1 and 2; where the monitoring of equipment provides management with information to scrutinize and analyze.), wherein

said management information generating means comprises a moving body identifying means for identifying said moving body (see column 3 lines 17-35; where the object moving is identified and tracked.); and

a movement cost-calculating means for calculating a cost expended on movement of said moving body from said flow line information (see column 3 lines 1-5 and figure 3; where data is analyzed to determine the productivity of the moving body. Determining the productivity is the same as determining an expended cost.), and

Art Unit: 3623

Dabbiere fails to explicitly teach "said movement cost-calculating means calculates said movement cost based on a time unit price specific to said identified moving body and a time period required for said movement as said movement cost". Graio teaches "said movement cost-calculating means calculates said movement cost based on a time unit price specific to said identified moving body and a time period required for said movement as said movement cost" (see pp. 510-511; where the LayOPT software package tracks the flow. The flow is defined as the movement of parts, information, or people. The flow is measured with weight factors that are represented by unit costs.). The advantage of this steps is that it clearly enables a user to design or redesign an optimal floor layout for a facility. It would have been obvious, at the time of the invention, to one of ordinary skill in the art to combine the feature of "said movement cost-calculating means calculates said movement cost based on a time unit price specific to said identified moving body and a time period required for said movement as said movement cost" taught by Grajo to Dabbiere in order to clearly design or redesign an optimal floor layout for a facility, which is a goal of Grajo (see p. 510).

As per claim 2, Dabbiere fails to explicitly teach "said movement cost-calculating means calculates a total sum of values as said movement cost, each of said values being calculated by multiplying a time unit price specific to a moving means for moving said identified moving body by a time period required for said movement". Grajo teaches "wherein said movement cost-calculating means calculates a total sum of values as said movement cost, each of said values being calculated by multiplying a

time unit price specific to a moving means for moving said identified moving body by a time period required for said movement" (see pp. 510-513; where the software sums the flows and thereby determines the weighted sum of the flows. These values are determined using movement costs parameters.). The advantage of this step is that it enables a user to design or redesign an optimal floor layout for a facility while considering teach flow constraint. It would have been obvious, at the time of the invention, to one of ordinary skill in the art to combine the feature of "said movement cost-calculating means calculates a total sum of values as said movement cost, each of said values being calculated by multiplying a time unit price specific to a moving means for moving said identified moving body by a time period required for said movement" taught by Grajo to Dabbiere in order to design or redesign an optimal floor layout for a facility while considering teach flow constraint, which is a goal of Grajo (see p. 510).

Page 5

As per claim 3, Dabbiere teaches:

A facility management system comprising

a flow line-measuring means for measuring a flow line of a moving body by detecting said moving body in a facility to be monitored (see column 3 lines 17-35 and figures 1 and 2; where the flow of equipment is monitored.); and

a management information generating means for producing management information for management from said flow line information (see column 3 lines 12-35 and figures 1 and 2; where the monitoring of equipment provides management with information to scrutinize and analyze.), wherein

Art Unit: 3623

said management information generating means comprises a moving means identifying means for identifying a moving means for moving said moving body; and a movement cost-calculating means for calculating a cost expended on movement of said moving body from said flow line information (see column 3 lines 17-35; where the object moving is identified and tracked.)

Claim 3 further recites the limitation "said movement cost-calculating means calculates a total sum of values as said movement cost, each of said values being calculated by multiplying a distance unit price specific to said identified moving means by a moving distance", which has been addressed by the rejection of claim 1; therefore the same rejection applies to this claim..

As per claim 4, Dabbiere fails to explicitly teach "said management information generating means comprises a movement cost-evaluating means for judging whether or not a cost calculated by said movement cost-calculating means is within a permissible range". Grajo teaches "said management information generating means comprises a movement cost-evaluating means for judging whether or not a cost calculated by said movement cost-calculating means is within a permissible range" (see pp. 513-514; where the optimization looks to discover a layout with between 50-80% increase in efficiency. The 50-80% is an acceptable range.). The advantage of this step is that it enables one of ordinary skill in the art to select an optimization layout plan that is within an acceptable range of efficiency. It would have been obvious, at the time of the invention, to one of ordinary skill in the art to combine the feature of "said management information generating means comprises a movement cost-evaluating means for

Art Unit: 3623

judging whether or not a cost calculated by said movement cost-calculating means is within a permissible range" taught by Grajo to Dabbiere in order to select an optimization plan that is acceptable, which is a goal of Grajo (see pp. 513-514).

As per claim 5, Dabbiere fails to explicitly teach "said management information generating means comprises a facility layout-optimizing means for optimizing a layout of said facility so as to minimize said movement cost". Grajo teaches "said management information generating means comprises a facility layout-optimizing means for optimizing a layout of said facility so as to minimize said movement cost" (see p. 513; where the gather information and values is used to minimize movement costs.). The advantage of this steps is that it clearly enables a user to design or redesign an optimal floor layout for a facility. It would have been obvious, at the time of the invention, to one of ordinary skill in the art to combine the feature of "said management information generating means comprises a facility layout-optimizing means for optimizing a layout of said facility so as to minimize said movement cost" taught by Grajo to Dabbiere in order to clearly design or redesign an optimal floor layout for a facility, which is a goal of Grajo (see p. 510).

As per claim 6, Dabbiere teaches:

A facility management system according to any one of claim 1 to claim 5, wherein said flow line-measuring means installed in said facility to be monitored and said management information generating means installed in a monitoring center are connected to each other through a communication network (see column 3 lines 40-

Art Unit: 3623

50 and figure 1; where the flow measuring object is installed in the facility and is connected to the system via a radio communication frequency network.).

As per claim 15, Dabbiere teaches:

A memory medium, which stores a program realizing any one of claim 1 to claim 11 on a computer (see figure 1; where the program is stored on a computer.).

Conclusion

7. The prior art made of record and not relied upon is considered pertinent to applicant's disclosure. The following are pertinent to the current invention, though not relied upon:

Hull et al. (U.S. Patent No. 6860422) teaches a workflow system and method include tracking the physical movement of documents.

Nelson et al. (U.S. Patent No. 6333690) teaches a method of electronically tracking and locating a very large number of objects such as, but not limited to, personal case files in health care, law, or human services systems is described.

Schrott et al. (U.S. Patent No. 6335685) teaches a computerized base station system that communicates with radio frequency tags attached to one or more objects.

Flores et al. (U.S. Patent No. 5734837) teaches a method and system which provides consultants, business process analysts, and application developers with a unified tool with which to conduct business process analysis, design, documentation and to generate business process definitions and workflow-enabled applications.

Sellie et al. (U.S. Patent No. 5557553) teaches a computer assisted time study system used for establishing standard time values for workers at a company and

Art Unit: 3623

comprises a hand holding data accumulating device including a hand holdable housing, electronic circuitry including a microcomputer in the hand holdable housing and including an on-board memory and a clipboard mounted on top of the housing and having clip for releasable securing a time study sheet of form on the clipboard.

Scribner et al. (U.S. Patent No. 4688026) teaches tags capable of wirelessly transmitting unique codes when energized by radio frequency (RF) energy are used to identify a variety of different locations and objects.

Norman et al. (Norman, Bryan A.; Smith, Alice E.; "Random Keys Genetic Algorithm with Adaptive Penalty Function for Optimization of Constrained Facility Layout Problems", *IEEE*, 1997) teaches the use of genetic algorithms for the optimization of a facility layout.

Benjaafar et al. (Benjaafar, Saifallah; Sheikhzadeh, Medhi; "Design of Flexible Plant Layouts", *IIE Transactions*, 2000) teaches the design of a plant in stochastic environments.

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Kalyan K. Deshpande whose telephone number is (571) 272-5880. The examiner can normally be reached on M-F 8am-5pm.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Tariq Hafiz can be reached on (571) 272-6729. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

Application/Control Number: 10/040,453 Page 10

Art Unit: 3623

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

Kely Segre

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